

**Amendments to the Specification:**

Please replace the paragraph beginning at column 1, line 56, with the following rewritten paragraph:

-- Most preferably the support is metal and this is in the form of a sleeve or cylinder which ~~[[firs]]~~ fits on to a printing press. Most preferably the method of the present invention is carried out in situ in a printing press. Thus the printing press comprises an ink train which when the metal sleeve is mounted on the press can be lowered to coat on the sleeve an ink coating of a required thickness, together with a digital laser imaging head, means to disengage the metal sleeve from the printing press and to rotate it at a speed suitable for imaging, and water dampening rollers. --

Please replace the paragraph beginning at column 2, line 38, with the following rewritten paragraph:

-- Preferably the radiation sensitive ink comprises a radiation sensitive resin which hardens or cross-links when irradiated. Suitable radiation sensitive resins are certain ~~acrylate~~ acrylate resins, for example polyether ~~acrylate~~ acrylate, epoxy acrylate, and alkyl acrylate. Suitable solvents for example styrene or methyl acrylate may also be present as well as a ~~photopolymerization~~ photopolymerization initiator such as benzophenone or p-dialkyl-aminobenzoic acid. --

Please replace the paragraph at column 5, line 33, with the following rewritten paragraph:

-- UV Cure Ink With Added ~~Infrared~~ Infrared Dye NK 1837 --

Please replace the paragraph beginning at column 6, line 19, with the following rewritten paragraph:

-- Coating weights of 2.5 to 4 ~~g-m<sup>2</sup>~~ g/m<sup>2</sup> were obtained and sensitivities of around 1300 mJ/cm<sup>2</sup> obtained. --